



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3065-7
Job Sheet 183632


Part No: D3065-7

Job Qty: 50 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/19/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	50 pcs		10/19/18	0.00	1.84	Waterjet 1		SC 10/10/18
120	QC	50 pcs		10/19/18	0.00	0.00	QC8		38
140	Brake NC	50 pcs		10/19/18	0.02	1.54	Brake NC 1		9-89 DAS
150	QC	50 pcs		10/19/18	0.00	0.00	QC5		38
160	HandFinish	50 pcs		10/19/18	0.00	0.88	HandFinish1		PR 18/10/23
170	QC	50 pcs		10/19/18	0.00	0.00	QC7-2		38
180	Packaging	50 pcs		10/19/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	50 Ea		10/19/18	0.00	0.00	QC21		OCT 26 2018

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 140 - Bend as per Dwg D3065
180 - LOCATION : GA

21
9-89
CA127F

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	7.8700 sf (.1574 ea)	100-Waterjet	5114846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.040	8	43	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.128inches	+ 0.005 - 0.000	0.133 0.128	
2	Step Spacer	0.865inches	± 0.005	0.870 0.860	
3	Step Spacer	4.522inches	± 0.010	4.532 4.512	
4	Step Spacer	0.250inches	± 0.010	0.260 0.240	
5	Step Spacer	2.093inches	± 0.010	2.103 2.083	
6	Step Spacer	3.936inches	± 0.005	3.941 3.931	
7	Step Spacer	4.186inches	± 0.010	4.196 4.176	
8	Step Spacer	1.250inches	± 0.005	1.255 1.245	
9	Step Spacer	0.125inches	± 0.010	0.135 0.115	
10	Step Spacer	Attribute			

PM Dart.Hadley.Shannon

Date: 10/04/18

Instructions: Various STC's

Part: D3065-7
 Job No: 183632
 Serial No/Batch: S115933
 Revision:
 Inspector:
 Exp Date:



Container No: S115933

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DART
 AEROSPACE



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D3065-7
Job Sheet 182482



Part No: D3065-7

Job Qty: 50 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		8/27/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	50 pcs		8/27/18	0.00	1.84	Waterjet1		
120	QC	50 pcs		8/27/18	0.00	0.00	QC8		
140	Brake NC	50 pcs		8/27/18	0.02	1.54	Brake NC 1		
150	QC	50 pcs		8/27/18	0.00	0.00	QC5		
160	HandFinish	50 pcs		8/27/18	0.00	0.88	HandFinish1		
170	QC	50 pcs		8/27/18	0.00	0.00	QC7-2		
180	Packaging	50 pcs		8/27/18	0.00	0.00	Packaging3-1		
190	QC21-SA	50 Ea		8/27/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 140 - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	7.8700 sf (.1574 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	8	80	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.128inches + 0.005 - 0.000	0.133 0.128	0,129	
2	Step Spacer	0.865inches ± 0.005	0.870 0.860	0,866	
3	Step Spacer	4.522inches ± 0.010	4.532 4.512	4,526	
4	Step Spacer	0.250inches ± 0.010	0.260 0.240	0,254	
5	Step Spacer	2.093inches ± 0.010	2.103 2.083	2,095	
6	Step Spacer	3.936inches ± 0.005	3.941 3.931	3,940	
7	Step Spacer	4.186inches ± 0.010	4.196 4.176	4,190	
8	Step Spacer	1.250inches ± 0.005	1.255 1.245	1,251	
9	Step Spacer	0.125inches ± 0.010	0.135 0.115	0,125	
10	Step Spacer	Attribute			

Plex 8/24/18 1:36 PM Dart.Gagnon.Michelle